

INVERTER CONTROL APPARATUS AND MOTOR DRIVING SYSTEM

Background of the Invention

1. Field of the Invention

5 The present invention relates to an inverter control apparatus which is used for variable speed drive of a rotary machine, and a motor driving system using the same.

2. Description of the Related Art

10 Fig. 1 is a block diagram showing the circuit structure of a motor driving system using a conventional inverter control apparatus. A method of changing the frequency of 3-phase AC (alternating current) power Acc supplied to an induction motor is
15 known as one method of controlling rotation speed of the induction motor. The conventional motor driving system is composed of a 3-phase AC power supply 50, an inverter control unit 20, a variable speed driving unit 60, and an induction motor 11 with a rotation
20 frequency detecting unit 12 for a load. The variable speed driving unit 60 is composed of a rectifier 61 and an inverter 62. The variable speed driving unit 60 is used to control the rotation frequency of the induction motor.

25 The 3-phase AC power supply 50 supplies 3-phase AC power with a constant frequency (60Hz) to the variable speed driving unit 60. The variable speed

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driving unit 60 is composed of a rectifying unit 61 and a current type inverter 62. The rectifying unit 61 rectifies the 3-phase AC power into DC power in response to a rectifier current instruction signal I_d^* from the inverter control unit 20. The current type inverter 62 inverts the DC power into 3-phase AC power A_{cc} in response to an inverter frequency instruction signal f_e^* from the inverter control unit 20. Thus, the variable speed driving unit 60 controls the frequency of the 3-phase AC power A_{cc} . The 3-phase AC power A_{cc} is supplied to the multi-polar induction motor 11.

The inverter control unit 20 is composed of converters 21 and 22, adders 23 and 26, a speed control section 24, a slide calculating section 25, and a current calculating section 27.

For slide frequency control, a rotation frequency of the multi-polar induction motor 11 (the number of poles is p) is detected by the rotation frequency detecting unit 12 such as an encoder and a signal f_{rm} indicative of the detected rotation frequency is supplied to the converter 22 of the inverter control unit 20. The converter 22 converts the detected rotation frequency signal f_{rm} into a 2-pole conversion detected rotation frequency signal f_{r2} which is supplied to the adders 23 and 26. A multi-polar rotation frequency instruction signal f_{rm}^* is

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supplied to the converter 21 from the outside, and the converter 21 converts the multi-polar rotation frequency instruction signal fr_m^* into a 2-pole conversion rotation frequency instruction signal fr_2^* ,
5 which is supplied to the adder 23.

The adder 23 subtracts the 2-pole conversion detected rotation frequency signal fr_2 from the 2-pole conversion rotation frequency instruction signal fr_2^* , and supplies the subtracting result to the speed
10 control unit 22. The speed control unit 22 generates a 2-pole conversion torque instruction signal T_2^* from the subtracting result, and supplies to the current calculating section 27 and the slide calculating section 25. The current calculating section 27
15 calculates the rectifier current instruction signal I_d^* from the 2-pole conversion torque instruction signal T_2^* and supplies to the rectifying unit 61 of the variable speed driving unit 60.

The slide calculating section 25 calculates a
20 slide frequency instruction signal F_s^* from the 2-pole conversion torque instruction signal T_2^* . The adder 26 adds the slide frequency instruction signal F_s^* and the 2-pole conversion detected rotation frequency signal fr_2 to produce the inverter frequency
25 instruction signal fe^* , which is supplied to the current type inverter 62 of the variable speed driving unit 60.

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In conjunction with the above description, an inverter control apparatus is disclosed in Japanese Laid Open Patent Application (JP-A-Heisei 11-69880). In this reference, an inverter inputs DC power from a DC power supply through a filter capacitor which is provided on the input side of the inverter, and supplies AC power with a variable voltage and a variable frequency to an AC motor to drive the AC motor. A voltage increase suppressing torque instruction correcting section of the inverter control apparatus inputs a capacitor DC voltage applied to the filter capacitor and an operation torque instruction, and outputs a first torque instruction to reduce regenerative torque for suppressing the increase of the DC voltage when the DC voltage increases. A change rate limiting section of the inverter control apparatus limits the change rate of the first torque instruction to output a second torque instruction.

Summary of the Invention

An object of the present invention is to provide an inverter control apparatus in which the stationary characteristics such as effective values of voltage and current) of an inverter can be improved, and a motor driving system using the inverter control apparatus.

In an aspect of the present invention, a

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motor driving system for driving an induction motor with a rotation frequency detector, wherein the induction motor drives a load, and the rotation frequency detector detects a rotation frequency of the induction motor, includes a variable speed driving unit, and an inverter control unit. The variable speed driving unit is connected to the induction motor and has a capacitance at output. The variable speed driving unit rectifies first 3-phase AC power to produce DC power, and converts the DC power into second 3-phase AC power with a frequency, and drives the induction motor with the second 3-phase AC power. The inverter control unit generates a frequency instruction and a temporary current instruction based on the detected rotation frequency and a rotation frequency instruction at least. Then, the inverter control unit corrects the temporary current instruction based on at least one of first correction depending on the capacitance and second correction depending on a predetermined frequency component of the temporary current instruction to produce a current instruction, and controls the variable speed driving unit based on the frequency instruction and the current instruction.

25 The variable speed driving unit may include a rectifying unit and a current type inverter. The rectifying unit rectifies the first 3-phase AC power

in response to the current instruction to produce the DC power. The current type inverter has the capacitance at the output, and inverter converts the DC power into the second 3-phase AC power with the frequency in response to the frequency instruction.

Also, the inverter control unit may include a first correcting section which corrects the temporary current instruction for current flowing into the capacitance in the first correction to produce the current instruction. In this case, the first correcting section may correct the temporary current instruction based on a first correction factor to produce the current instruction. The first correction factor is determined based on the capacitor, a self-inductance of a stator of the induction motor stator, a mutual inductance between the stator and a rotor in the induction motor, a self-inductance of the rotor of the induction motor, a resistance of the stator of the induction motor, a resistance of the rotor of the induction motor rotor, and slide.

Also, the inverter control unit may include a second correcting section which corrects the temporary current instruction based on a second correction factor in the second correction to produce the current instruction, wherein the second correction factor is determined such that the predetermined frequency component is set to a predetermined value.

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Also, the inverter control unit may include a first correcting section and a second correcting section. The first correcting section corrects the temporary current instruction for current flowing into the capacitance in the first correction to produce a next temporary current instruction. The second correcting section which corrects the next temporary current instruction based on a second correction factor in the second correction to produce the current instruction, wherein the second correction factor is determined such that the predetermined frequency component is set to a predetermined value. In this case, the first correcting section may correct the temporary current instruction based on a first correction factor to produce the next temporary current instruction. The first correction factor is determined based on the capacitor, a self-inductance of a stator of the induction motor stator, a mutual inductance between the stator and a rotor in the induction motor, a self-inductance of the rotor of the induction motor, a resistance of the stator of the induction motor, a resistance of the rotor of the induction motor rotor, and slide.

In another aspect of the present invention, an inverter control apparatus is for controlling a variable speed driving unit which rectifies first 3-phase AC power to produce DC power, and converts the

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DC power into second 3-phase AC power with a frequency to drive an induction motor. The inverter control apparatus include a frequency instructing section and a current instructing section. The frequency

5 instructing section generates a torque instruction based on a rotation frequency of the induction motor and a rotation frequency instruction at least and controls the frequency of the second 3-phase AC power based on the torque instruction and the rotation
10 frequency of the induction motor. The current instructing section generates a temporary current instruction from the torque instruction, corrects the temporary current instruction based on a capacitance and an impedance of the induction motor, and controls
15 the variable speed driving unit based on the corrected current instruction, the variable speed driving unit having the capacitance at output connected to the induction motor. In this case, the current instructing section may further correct the corrected
20 current instruction such that a predetermined frequency component of the corrected current instruction is set to a predetermined value.

 In still another aspect of the present invention, an inverter control apparatus outputs a
25 control signal to a variable speed driving apparatus which drives an induction motor in a variable speed in response to the control signal. The inverter control

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apparatus includes a control signal generating section which generates the control signal based on a capacitance at an output terminal set of the variable speed driving apparatus which is connected to the induction motor at the output terminal set.

The control signal is determined based on parameters associated with a rotor and a stator of the induction motor.

Also, the control signal satisfies the

10 following equation:

$$I_{dc}^* = K_c \cdot I_d^*$$

where

Idc*: the control signal,

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    Id*: an auxiliary control signal to be outputted as
15  the control signal when the capacitance is not
    considered,

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Kc: a coefficient Kc determined based on a self-inductance of a stator of the induction motor, a mutual inductance between the stator and a rotor of the induction motor, a self-inductance of the rotor of the induction motor, a resistance of the stator of the induction motor, a resistance of the rotor of the induction motor, and a slide quantity.

Also, the control signal generating section
25 may generate the control signal to compensate for a
capacitor current flowing into the capacitance.

Also, the control signal generating section

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generates the control signal based on a frequency
instruction signal to instruct a frequency of an
output of the variable speed driving apparatus, a
self-inductance of a stator of the induction motor, a
5 mutual inductance between the stator and a rotor in
the induction motor, a self-inductance of the rotor of
the induction motor, a resistance of the stator of the
induction motor, a resistance of the rotor of the
induction motor, a slide quantity of the induction
10 motor, in addition to the capacitance.

In Yet still another aspect of the present
invention, an inverter control apparatus outputs a
control signal to a variable speed driving apparatus
which drives an induction motor in a variable speed in
15 response to the control signal. The inverter control
apparatus includes a control signal generating section
which generates the control signal based on a
frequency component contained in an input signal and a
remaining frequency components of the input signal.
20 In this case, the control signal generating section
multiplies the input signal and a reciprocal of a
ratio of the frequency component to the input signal
and generates the control signal based on the
multiplication result.

25 In further another aspect of the present
invention, an inverter control apparatus outputs a
control signal to a variable speed driving apparatus

which drives an induction motor in a variable speed in response to the control signal. The inverter control apparatus includes a capacitor correction signal generating section and a control signal generating section. The capacitor correction signal generating section generates a capacitor correction signal based on a capacitance connected with an output terminal set of the variable speed driving apparatus. The control signal generating section generates the control signal based on an inverter frequency component contained in the capacitor correction signal and a remaining frequency component of the capacitor correction signal other than the inverter frequency component.

In a still further another aspect of the present invention, a motor driving system includes a variable speed driving apparatus which supplies an AC control power generated based on a control signal to an AC motor to drive the AC motor in variable speed, and an inverter control apparatus which outputs the control signal to the variable speed driving apparatus. The variable speed driving apparatus includes a rectification section which rectifies AC power to generate DC power; and an inverter section which generates the AC control power from the generated DC power. The inverter control apparatus generates the control signal based on a capacitance connected with an output terminal set of the variable speed driving

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apparatus, an inverter frequency component of an input signal and a remaining frequency component of the input signal other than the inverter frequency component, and outputs the control signal to the
5 rectification section.

Brief Description of the Drawings

Fig. 1 is a block diagram showing the circuit structure of a motor driving system using a
10 conventional inverter control apparatus;

Fig. 2 is a block diagram showing the circuit structure of a motor driving system using an inverter control apparatus according to an embodiment of the present invention;

15 Fig. 3 is a block diagram showing the circuit structure of a variable speed driving unit used in the motor driving system according to the embodiment of the present invention;

Fig. 4 is a secondary side conversion
20 equivalent circuit of an induction motor and the inverter control apparatus according to the embodiment of the present invention; and

Fig. 5 is an equivalent circuit obtained by simplifying the equivalent circuit shown in Fig. 4.

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Description of the Preferred Embodiments

Hereinafter, a motor driving system using an

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inverter control apparatus of the present invention will be described with reference to the attached drawings.

Fig. 2 is a block diagram showing the circuit structure of a motor driving system using an inverter control apparatus according to an embodiment of the present invention. The motor driving system is composed of a 3-phase AC power supply 50, an inverter control unit 20, a variable speed driving unit 60, a multi-polar induction motor 11 of p poles for a load, and a rotation frequency detecting unit 12 attached to the motor 11.

The 3-phase AC power supply 50 supplies 3-phase AC power with a constant frequency (60Hz) to the variable speed driving unit 60. The variable speed driving unit 60 is used to control the rotation frequency of the induction motor 11.

As shown in Fig. 3, the variable speed driving unit 60 is composed of a rectifying unit 61 and a current type inverter 62. The rectifying unit 61 is composed of a 3-phase bridge type rectifier of group of devices 61a such as a thyristor, and a control unit. The control unit in the rectifying unit 61 controls the turn-on timing of each of the devices 61a in response to a signal indicative of a rectifier current instruction I_{dcp}^* from the inverter control unit 20. The current type inverter is composed of DC

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reactors (smoothing reactor) 62a connected to the 3-phase bridge type rectifier, a group of self turn-off type devices 62b such as GTOs (gate turn-off thyristor) connected to the reactors 62a, a group of capacitors 62c connected to the group of self turn-off type devices 62b, and a control unit. The group of capacitors 62c is provided at the output of the current type inverter 62. The control unit in the inverter 62 controls the turn-on timing of each of the self turn-off type devices 62b in response to a signal indicative of a rectifier current instruction I_{dcp}^* from the inverter control unit 20.

The rectifier 61 rectifies the 3-phase AC power with a constant frequency (60Hz) from a 3-phase AC power supply 50 into DC power in response to the rectifier current instruction signal I_{dcp}^* from the inverter control unit 20. The current type inverter 62 inverts the DC power into 3-phase AC power A_{cc} in response to the inverter frequency instruction signal f_e^* from the inverter control unit 20. Also, the current type inverter 62 changes the frequency of the 3-phase AC power A_{cc} to control the rotation frequency of the induction motor 11. Thus, the variable speed driving unit 60 controls the frequency of the 3-phase AC power A_{cc} . The 3-phase AC power A_{cc} is supplied to the multi-polar induction motor 11. The rotation frequency of the multi-polar induction motor 11 is

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detected by the rotation frequency detecting unit 12 such as an encoder and generates a multi-polar detected rotation frequency signal frm, which is supplied to the inverter control unit 20.

5 The inverter control unit 20 is composed of converters 21 and 22, adders 23 and 26, a speed control section 24, a slide calculating section 25, a current calculating section 27, and a correcting section 70 of a capacitor correcting section 71 and a
10 PWM correcting section 72. A multi-polar rotation frequency instruction signal frm* is supplied to the converter 21 from the outside.

 The converter 22 converts the detected rotation frequency signal frm into a signal indicative
15 of 2-pole conversion detected rotation frequency fr2 which is supplied to the adders 23 and 26. Also, the converter 21 converts the multi-polar rotation frequency instruction signal frm* into a signal indicative of 2-pole conversion rotation frequency
20 instruction fr2*, which is supplied to the adder 23.

 A 2-pole motor model is generally used in the inverter control unit 20. Here, for the simple description, the detected rotation frequency and the rotation frequency instruction signal are converted to
25 have a 2-pole motor format. The 2-pole detected rotation frequency signal frm and the 2-pole rotation frequency instruction signal frm* are obtained from

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the following equations (1) and (2).

$$fr2 = frm \times (p/2) \quad (1)$$

$$fr2^* = frm^* \times (p/2) \quad (2)$$

where

5 p is the number of poles,

fr2 is a 2-pole detected rotation frequency [Hz],

frm is a multi-polar detected rotation frequency
[Hz],

fr2* is a 2-pole rotation frequency instruction
10 signal [Hz], and

frm* is a multi-polar rotation frequency
instruction signal [Hz].

The adder 23 subtracts the 2-pole conversion
detected rotation frequency signal fr2 from the 2-pole
15 conversion rotation frequency instruction signal fr2*,
and supplies the subtracting result to the speed
control unit 22. The speed control unit 22 is a PI
controller, and the gain is previously determined in
accordance with a specification. The speed control
20 unit 22 generates a 2-pole conversion torque
instruction signal T2* from the subtracting result
using the following equation (3), and supplies to the
current calculating section 27 and the slide
calculating section 25.

$$25 \quad T2^* = Kp \times (1 + 1/(sTI)) \times (fr2^* - fr2) \quad (3)$$

where

T2* is the 2 pole torque instruction signal [Nm],

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Kp is a P gain of the PI controller [Nm/Hz],
TI is an I gain of the PI controller [sec], and
s is a Laplace transformation operator.

The slide calculating section 25 calculates a
5 slide frequency instruction signal Fs* from the 2-pole
conversion torque instruction signal T2*. If a total
magnetic flux linkage number effective value Φ_r on
the side of the rotor of the induction motor 11 and a
resistance Rr on the side of the rotor of the
10 induction motor 11 are known, the slide calculating
section 23 determines a slide frequency instruction
value fs* from the following equation (4).

$$fs* = (Rr \times T2*) / (\Phi_r^2 \times 2\pi) \quad (4)$$

where

15 fs* is a slide frequency instruction signal [Hz],
Rr is the resistance on the side of the induction
motor rotor [Ω],

Φ_r is the total magnetic flux linkage effective
value on the side of the induction motor rotor [Wb \times T],
20 and

T2* is a 2-pole motor conversion torque [Nm].

The adder 26 adds the slide frequency
instruction signal Fs* and the 2-pole conversion
detected rotation frequency signal fr2 to produce the
25 inverter frequency instruction signal fe*, which is
supplied to the current type inverter 62 of the
variable speed driving unit 60.

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The inverter frequency instruction signal fe^* determined from the following equation (5) is sent to the current type inverter 62 of the variable speed driving unit 60 and is used for the control of
5 switches.

$$fe^* = fr2 + fs^* \quad (5)$$

where

fe^* is an inverter frequency instruction [Hz], and
 $fr2$ is a 2-pole detected rotation frequency [Hz].

10 The current calculating section 27 calculates the rectifier current instruction signal Id^* from the 2-pole conversion torque instruction signal $T2^*$ and supplies to the correcting section 70. In the current calculating section 25, the calculation of the
15 following equations (6) and (7) is carried out.

$$Ii^* = (L_{rr}/M) \times ((\Phi_r/L_{rr})^2 + (T2^*/\Phi_r)^2)^{1/2} \quad (6)$$

$$Id^* = (\pi/3\sqrt{2}) \times Ii^* \quad (7)$$

where

Ii^* is an inverter current effective value
20 instruction [A],

Id^* is a rectifier current instruction [A],

L_{rr} is a self-inductance on the side of the induction motor rotor [H], and

M is a mutual inductance between the stator and the
25 rotor in the induction motor [H].

In the conventional inverter control unit 20 shown in Fig. 1, the control has been carried out

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without noticing the effect of the capacitors 62c at the output of the current type inverter 62 shown in Fig. 2. Also, the inverter 62 is generally operated in accordance with PWM (pulse width modulation).

- 5 Therefore, the current waveform includes other frequency components in addition an inverter frequency component.

In this embodiment, the correcting section 70 carries out correction calculation to consider the
10 effect of the capacitors at the output of the current type inverter 62 and the effect of PWM. The control is carried out based on the calculation result. As shown in Fig. 3, in the inverter control unit 90, the capacitor correcting section 71 and the PWM correcting
15 section 72 are provided in back of the current calculating section 25 in series in the order.

The capacitor correction section 71 generates and outputs a capacitor correction rectifier current instruction signal I_{dc}^* from the rectifier current
20 instruction signal I_d^* supplied from the current calculating section 25 to the PWM correcting section 72. The PWM correcting section 72 generates and outputs the correction rectifier current instruction signal I_{dcp}^* from the capacitor correction rectifier
25 current instruction signal I_{dc}^* to the rectifying unit 61 of the variable speed driving unit 60.

(1) The capacitor correcting section 71

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First, the capacitor correction will be described. Originally, the capacitor 62c with a small capacitance is selected for the inverter 62.

Therefore, it would be considered that the capacitor
5 has no effect in the feedback system. In actual, the effect of the capacitor 62c has been fully ignored. However, for the purpose of the more precious control of the stationary characteristics, it is important to consider the capacitor effect even in the feedback
10 system. Fig. 4 is a secondary side conversion equivalent circuit of the induction motor 11 and the variable speed driving unit 60 when the effect of the capacitor 62c provided on the output of the inverter 62. Fig. 5 is a diagram showing an equivalent circuit
15 when the equivalent circuit shown in Fig. 4 is more simplified.

Because there are the DC reactors 62a in front of the current type inverter 62, the impedance of the current type inverter 62 from the output side
20 is large and the current type inverter 62 functions as a current source of an inverter current effective value I_i (M/L_{rr}).

In the equivalent circuit of Fig. 4,
25 capacitor impedance Z_c and induction motor impedance Z_L are determined based on the following equations (8) and (9).

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$$Z_c = 1/(j\omega e C(M/L_{rr})^2) \quad (8)$$

$$Z_L = R_s(M/L_{rr})^2 + j\omega e(L_{ss}L_{rr}^2/M^2 - L_{rr}) + (j\omega e L_{rr} \cdot R_r/S)/(j\omega e L_{rr} + R_r/S) \quad (9)$$

It would be found from the equivalent circuit shown in Fig. 5 that it is sufficient to correct for the inverter current flowing into the capacitor impedance Z_c . The current effective value obtained by subtracting the capacitor current effective value ($I_c(M/L_{rr})$) flowing into the capacitor impedance Z_c from the inverter current effective value ($I_i(M/L_{rr})$) in the inverter 62 is supplied as the primary current effective value ($I_l(M/L_{rr})$) to the induction motor 11. It is sufficient to consider a correction factor K_c [no dimension] as the capacitor correction when this effect is calculated using the following equation (10).

$$I_{dc}^* = K_c \times I_{dc}^* \quad (10)$$

where

I_{dc}^* : a rectifier current instruction signal [A],

I_{dc}^* : a rectifier current instruction signal after the correction [A], and

K_c : a correction factor.

The correction factor K_c is represented by the following equation (11).

$$K_c = ((k_1 - k_2)^2 + k_3^2)^{1/2} \quad (11)$$

where

$$k_1 = 1 - \omega e^2 \cdot C(L_{ss} - M^2/L_{rr}),$$

$$k_2 = (\omega e^2 \cdot C(R_r/S)^2 \cdot M^2/L_{rr}) / ((\omega e \cdot L_{rr})^2 + (R_r/S)^2),$$

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$$k_3 = \omega_e \cdot C \cdot R_s + (\omega_e^3 \cdot C (R_r/S) M^2) / ((\omega_e \cdot L_{rr})^2 + (R_r/S)^2),$$

ω_e : inverter angular frequency ($=f_e \times 2\pi$) [rad/s],

C: a capacitance of the capacitors [F],

L_{ss}: a self-inductance on the side of the induction
5 motor stator [H],

M: a mutual inductance between the stator and rotor
in the induction motor [H],

L_{rr}: self-inductance on the side of the induction
motor rotor [H],

10 R_s: resistance on the side of the induction motor
stator [Ω],

R_r: resistance on the side of the induction motor
rotor [Ω], and

S: slide [no dimension].

15 Also, seen from the above equation (11), the
correction factor K_c could be rewritten by the
following equation (12), when the capacitance is
represented by C, if A, B, and D are appropriately
selected.

$$20 \quad K_c = D^{1/2} \{1 - (AC + BC^2)\}^{1/2} \quad (12)$$

In this case, when capacitance C is enough small,

$$K_c = D^{1/2} (1 - (1/2)(AC + BC^2)) \quad (13)$$

(2) PWM correcting section 72

Because the inverter is generally operated in
25 a PWM (pulse width modulation) mode, the current
waveform contains a basic inverter frequency component
and other frequency components. Therefore, it is

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possible to carry out correction of the control of the basic frequency component in the PWM mode by using the following equation (14), if a reciprocal of the ratio of the basic inverter frequency component is used as a correction factor K_p . For example, the reciprocal is 1/0.9 when the ratio of the basic inverter frequency component is 90%.

$$Id_{cp}^* = K_p \times Id_c^* \quad (14)$$

where

- 10 K_p : PWM correction factor [no dimension], and
 Id_{cp}^* : current instruction signal after the correction [A]

It should be noted that both of the capacitor correction and the PWM correction are described.

- 15 However, instead of carrying out both, either one may be carried out. The inverter control unit 90 may be composed of both of the capacitor correcting section 71 and the PWM correcting section 72 or may be composed of either of the capacitor correcting section 71 or the PWM correcting section 72. When only the capacitor correction is carried out, the rectifier current instruction signal Id_c^* is outputted from the capacitor correcting section 71 to the rectifier 61, just as it is. When only the PWM correction is carried out, the current instruction signal Id^* is outputted from the current calculating section 25 to the PWM correcting section 72. A product of the

current instruction signal I_d^* and the above
correction factor K_p is outputted to the rectifier 61
as the rectifier current instruction signal I_{dcp}^* .

By carrying out this control, the stationary
5 characteristics of the inverter, i.e., the effective
value of the voltage or current can be improved.

According to the inverter control apparatus
of the present invention, the stationary
characteristics can be improved, because the effect of
10 the output stage of the inverter is considered.

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